

COMPACT WHEEL LOADER

**TIER 4 FINAL CERTIFIED** 



ENGINE	
Model	FPT F5H FL463 A
Emissions Certific	eation Tier 4 Final
Туре	4-stroke
Cylinders	4
Bore/Stroke	3.9 x 4.3 in (99 x 110 mm)
Displacement	207 in <sup>3</sup> (3.4 L)
Fuel injection	High pressure, common rail injection
Fuel	Diesel
Fuel filter	Spin on, Beta (4) = 20
Air filter	Dry type element w/ warning restriction indicator

Exhaust aftertreatment:

Cooled Exhaust Gas Recirculation (CEGR) w/ Diecol Oxidation Catalyst (DOC)

	w/ Diesei Oxidation	Catalyst (DOC)
Radiator:		
Core type		All aluminum
Fan:		
Style		Direct drive
Lubrication/o	cooling oil pump:	
Style		Integral
Engine oil:		

Engine oil:

Pump:

Rotor Pump w/ deep sump pan, plate cooled & pressurized under piston nozzles

Pump operating angle ratings:

Side-to-side	nateu 33
Fore and aft	Rated 35°
Oil filtration	Spin on, full flow
Engine speeds	RPM
Rated - full load	2500
Low idle	950
High idle – no load	2500
Horsepower @ 2500 RPM:	

74 hp (55 kW) Gross 70 hp (52 kW) Net

Peak torque @ 1400 RPM:

232 lb·ft (314 N·m) Gross Net 227 lb·ft (308 N·m)

NOTE: Gross horsepower and torque per SAE J1349. Net horsepower and torque per SAE J1349.

DRIVETRAIN	
Transmission I	Hydrostatic transmission
Pump relief	6,092 psi (42 000 kPa)
Pump flow @ 2500 RPM	37.0 gpm (140 L/min)
Differential: Open standard/limited	slip or 100% lock opt.
Front axles: Differential ratio Planetary ratio Final axle ratio	3.67 6.00 22.00
Gear box: 1st ratio	2.46
Gear box HS: 1st ratio 2nd ratio	2.75 1.16
Planetaries	Outboard
Service brakes: Master cylinder hydraulically actuated, wet disc on front axle	
Parking brake:	

NOTE: Travel speeds at full engine throttle w/ 365/80 R18 tires.

Mechanical, caliper on front axle

Forward

mph (kph)

11.4 (18.3)

3.3 (5.3)

Forward

3.0 (4.8)

mph (kph)

8.1 (13.0)

18.6 (30.0)

Reverse

3.3 (5.3)

Reverse

3.0 (4.8)

8.1 (13.0)

18.6 (30.0)

mph (kph)

11.4 (18.3)

mph (kph)

# ELECTRICAL

Travel speeds

1st Low

1st Low

2nd Hiah

3rd High

2nd High

Travel speeds - HS

Voltage	12 Volts
Alternator	120 amp
Batteries	95 AHR, 900 CCA

# **OPERATOR ENVIRONMENT**

ROPS: ISO 3471: 2,008 lb (6 800 kg); Base and Deluxe Cab w/ heater and A/C; Key start; Articulated power steering w/ tilt column; Full adjustable, cloth suspension seat; Foot throttle; Single joystick w/ electronic speed shift control F/N/R switch and proportional loader control; Cup holder; Retractable seat belt; Storage tray on Deluxe Cab; Sun screen - front; Opening side window; Dome light; Wipers - front and rear; 12-volt auxiliary power; Lighter cigar and ashtray; Pocket cellular phone; Coat hook; External rearview mirrors; Loader control lockout.

Electronic information center

Displays/Gauges:

Vehicle speed; Hourmeter; Floating functionality on; High flow functionality on; Clock: Vehicle directions: Gear number engaged; PM Catalyst icons.

Indicator lights:

Diff. lock; Main hydraulic enabled; Turn light left and right; Rear work lamps; Work lamps; Main high beam; Side lights; Stop; Warning signal; Rabbit; Hand brake; Brake fluid level; Quick coupler on; Ride Control on; Creep speed; PM Catalyst; Low fuel level; Clogging air filter; Engine oil pressure; Glow plug; Alternator changing.

Audible alarms:

Caution alarm; Critical alarm; Backup alarm.

NOTE: If equipped w/ option.

#### **OPERATING WEIGHT**

Unit equipped w/ ROPS/FOPS cab w/ heater, standard counterweight, 365/70 R18 Dunlop Tires, front and rear fenders, 1.2 yd3 (0.9 m3) general purpose bucket w/ edge, full fuel, 165 lb (75 kg) operator:

12,547 lb (5 691 kg)

# **HYDRAULICS**

Pump - steering/implement: Open-centered pressure/flow compensated

Fixed gear type:

Standard flow:

Max. 22.5 gpm @ 3,336 psi (Max. 85 L/min @ 230 bar) Optional high flow:

Max. 34.3 gpm @ 2,901 psi (Max. 130 L/min @ 230 bar)

Loader control valve:

Open-center, Hydraulic Loader Control w/ single lever includes: Forward/Neutral/ Reverse switch, Floating switch, Low/High Travel mode switch, Auxiliary Function Roller

Loader auxiliary steering:

Hydraulic orbital center-pivot articulating w/ on-demand oil flow

Main relief pressure 3,336 psi (23 000 kPa)

Filtration:

15-micron, full flow replaceable cartridges on return line

## SERVICE CAPACITIES

Fuel tank	22.7 gal (86.0 L)	
Hydraulic system:		
Reservoir	10.6 gal (40.0 L)	
Total	14.0 gal (53.0 L)	
Front and rear axle:		
Front axle 2.3 gal (8.		
Rear axle	2.6 gal (10.0 L)	
Rear axle HS	2.5 gal (9.45 L)	
Engine oil w/ filter	1.8 gal (7.0 L)	
Cooling*	3.4 gal (13.0 L)	

NOTE: \*1.72 gal (6.5 L) antifreeze + 1.72 gal (6.5 L) water.

OTHER SPECIFICATIONS	
Lift cylinders	Two (2)
Bore diameter	3.25 in (82.5 mm)
Rod diameter	1.97 in (50.0 mm)
Stroke	29.57 in (751.0 mm)
Tilt cylinder:	
Bore diameter	3.49 in (88.7 mm)
Rod diameter	2.25 in (57.1 mm)
Stroke	19.96 in (507.0 mm)

Z-Bar:
Z-Bar loader linkage
Single control for lift and tilt
Positive hold float
Hydraulic attachment coupler:
Skid steer compatible/horizontal
pin compatible

Loader:

Cycle time:

Z-Bar:

Raise w/ rated bucket load

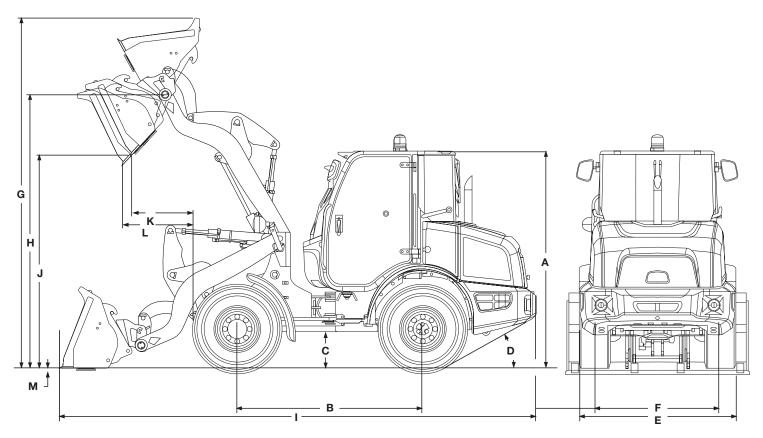
Dump w/ rated bucket load

Lower – empty

5.8 sec

1.7 sec

3.8 sec



Line drawings are for illustrative purpose only and may not be exact representation of unit.

DIMENSIONS	
A. Height to top of ROPS cab	103.4 in (2 627 mm)
B. Wheelbase	87.6 in (2 225 mm)
C. Ground clearance under shaft	17.3 in (440 mm)
Ground clearence under axles	12.5 in (317 mm)
D. Angle of departure	27°
Width:	
E. Overall without bucket	73.2 in (1 860 mm)
F. Centerline tread	59.1 in (1 500 mm)
Turning radius – outside	157.0 in (3 987 mm)
Turning angle:	
From center	40°
Total angle	80°
Rear axle oscillation – total	20°

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221F Z-Bar	1.2 yd³ GP (0.9 m³) GP Bucket with Bolt-on Edge	1.56 yd <sup>3</sup> GP (1.2 m <sup>3</sup> ) LM Bucket with Bolt-on Edge
ISO bucket capacity – struck	0.92 yd <sup>3</sup> (0.7 m <sup>3</sup> )	1.31 yd <sup>3</sup> (1.0 m <sup>3</sup> )
Heaped	1.18 yd³ (0.9 m³)	1.57 yd (1.0 m)
Bucket width – outside	80.7 in (2 050 mm)	82.7 in (2 100 mm
Bucket weight – includes coupler and added components	1,060 lb (481 kg)	1,160 lb (526 kg
G. Operating height – fully raised with spillguard	170.4 in (4 327 mm)	176.0 in (4 470 mm
H. Hinge pin height – fully raised	129.5 in (3 290 mm)	129.5 in (3 289 mm
Overall length – bucket level on ground	231.1 in (5 869 mm)	234.8 in (5 964 mm)
Dump angle – fully raised	48°	48°
J. Dump height – fully raised, 45° dump	95.5 in (2 425 mm)	92.8 in (2 358 mm)
<b>K.</b> Bucket reach – fully raised, 45° dump	40.2 in (1 020 mm)	42.8 in (1 087 mm
L. Bucket reach – 7 ft 0 in (2.13 m) height, 45° dump	51.5 in (1 309 mm)	51.9 in (1 318 mm
M. Dig depth	3.9 in (98 mm)	3.9 in (98 mm
Operating Load (ROC) - ISO	4,007 lb (1 818 kg)	3,984 lb (1 807 kg
Maximum material density – ISO	3,404 lb/yd³ (2 020 kg/m³)	2,538 lb/yd³ (1 506 kg/m³
Tipping load – ISO:		
Straight	9,318 lb (4 227 kg)	9,287 lb (4 212 kg
40° turn	8,014 lb (3 635 kg)	7,968 lb (3 614 kg
Lift capacity:		
Full height	8,317 lb (3 773 kg)	8,217 lb (3 727 kg
Maximum reach	10,597 lb (4 807 kg)	10,497 lb (4 761 kg
Ground	12,975 lb (5 886 kg)	12,796 lb (5 804 kg
Breakout force with tilt cylinder	10,959 lb (4 971 kg)	9,109 lb (4 132 kg
Maximum rollback:		
@ Ground	40°	40
@ Carry position	46°	46
@ Maximum reach	62°	62
@ Full height	62°	62
Maximum grading angle with bucket – back dragging	58°	60
Loader clearance circle with bucket	368.9 in (9 371 mm)	373.4 in (9 484 mm

FORKS	
221F Z-Bar	
Fork length	47.2 in (1 200 mm)
Fork weight – includes coupler	880 lb (399 kg)
Operating load – level ground	5,002 lb (2 269 kg)
Operating mass	12,364 lb (5 608 kg)
Tipping load – straight	6,898 lb (3 129 kg)
Tipping load – 40° turn	6,252 lb (2 836 kg)
Fork load center	19.7 in (500 mm)

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#### STANDARD EQUIPMENT

# **OPERATOR ENVIRONMENT**

See page 1

#### **ENGINE**

FPT F5H FL463 A Fuel filter with water trap Dual element air cleaner

# LOADER

See page 2

#### DRIVETRAIN

4-wheel drive

Open - front and rear axles

Hydrostatic transmission

Single joystick with electronic speed shift control F/N/R switch and proportional

loader control

Outboard planetary axles

Hydraulic wet disc brakes

Mechanical parking brake

#### **HYDRAULICS**

3-spool loader control valve

3 Diagnostic quick couplers

Adjustable electro hydraulic (EH) loader controls Smooth, moderate & aggressive settings for both lift and tilt responsiveness:

Return to Dia

Hydraulic skid steer compatible coupler Connect under pressure connectors

Remote drain of hydraulic oil

Aux. Hydraulic drain line coupling

22.5 gpm @ 3,336 psi Auxiliary flow

(85 l/min @ 230 bar)

#### **OTHER**

Front and rear fenders

2 Front driving headlights - high/low beam

2 Rear flood lights

2 Stop tail lights and backup light

Front and rear turn signal/flash

Drawbar pin

Articulation locking pin

Tie-down and Lift-up point - front and rear

Backup alarm

Tool box

Rotating beacon

Wired for radio

Bucket position indicator

Front electrical socket for powered attachments

# OPTIONAL EQUIPMENT

#### **OPERATOR ENVIRONMENT**

Creep speed

0 - 3.1 mph (5 kph)

TeleScop adjustable steering column on

Deluxe Cab

Canopy cab

Limited slip - front and rear axles

100% lock - front and open rear axles

Horizontal pin coupler

Radio, antenna, and speakers

#### LOADER

Optional High flow:

Max. 34.3 gpm @ 2500 RPM @ 2,901 psi (Max. 130 L/min @ 2500 RPM @ 20 000 kPa)

Buckets - see performance data:

General purpose standard

General purpose light material

STD forks

Auto Ride Control

Cold weather with Block Heater - Two 680 CCA batters and Low-temp Hytran oil

#### **TIRES**

14.5-20MPT-04 MITAS 365/80 R20 SPT9 L2(DL.) 365/70 R18 SPT9 L2 DUNL. - Standard 12.5-20 10PRMPT04TBL MITAS 365/80 R20 EM MITAS 365/70 R18 EM MITAS

550/45 R22.5 Flotation Tire

360/80 Nokian Tri 2 Snow

### **OTHER**

**CASE SiteWatch Telematics** LED work lights, 2 front and 2 Rear

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